## CLAIMS:

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- forming a first layer of material between two or more substrates of a stacked
- 3 device;
- forming a second layer of material between the two or more substrates of the
- stacked device, wherein the second material causes a reaction in at least a portion of the
- 6 first layer of material.
- The method of claim 1, wherein the reaction comprises polymerization.
- 1 3. The method of claim 1, wherein said forming a first layer comprises diffusing a
- 2 first material between at least a portion of the two or more substrates of the stacked
- 3 device.
- 1 4. The method of claim 3, wherein the material comprises one or more of:
- 2 diisocyanate monomers, a diisocyanate end-capped compliant oligomer, and p-
- 3 toluenesulfonyl semicarbazide.
- 1 5. The method of claim 1, wherein said forming a first layer comprises one or more
- of: injection, spraying, and immersion.
- 1 6. The method of claim 1, wherein forming said second layer diffusing a second
- 2 material between at least a portion of the two or more substrates of the stacked device.

- The method of claim 3, wherein the material comprises one or more of: water, an
- 2 hydroxyl end-capped oligomer, and a carboxylic acid end-capped polymer.
- 1 8. The method of claim 1, wherein said forming a second layer comprises one or
- 2 more of: injection, spraying, and immersion.
- 1 9. The method of claim 1, wherein the reaction results in the production of a
- 2 polymer foam.
- 1 10. A method of forming a stacked semiconductor device, comprising:
- forming one or more layers of material on at least a portion of the top surface of a
- 3 substrate, said substrate having one or more interconnect structures formed thereon, said
- 4 interconnect structures each having a top surface;
- selectively removing at least a portion of the one or more layers of material;
- assembling the substrate into a stacked semiconductor device; and
- 7 causing a reaction in at least a portion of the one or more layers of material.
- 1 11. The method of claim 10, wherein the reaction comprises polymerization.
- 1 12. The method of claim 10, wherein said forming comprises spin coating.
- 1 13. The method of claim 12, wherein said material layer is spin coated to a thickness
- 2 greater than the top surface of the one or more interconnect structures.

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- 1 14. The method of claim 10, wherein the selective removing comprises one or more
- of: chemical etch, dry etch, and mechanical etch.
- 1 15. The method of claim 10, wherein said material layer is selectively removed such
- 2 that the material is removed from the top surface of one or more interconnect structures.
- 1 16. The method of claim 10, wherein said one or more layers are formed from one or
- 2 more of: water, hydroxyl end-capped oligomers, and carboxylic acid end-capped
- 3 polymers.
- 1 17. The method of claim 10, wherein the reaction results in the production of a
- 2 polymer foam.
- 1 18. A stacked microelectronic device, comprising:
- a first substrate of silicon, said substrate having a top surface;
- a plurality of interconnect structures formed on at least a portion of the substrate;
- a layer of material formed on at least a portion of the top surface of the substrate
- 5 of silicon;
- a second substrate of silicon with a plurality of interconnect structures formed
- 7 thereon, said first and second substrate interconnect structures configured such that at
- 8 least a portion of the interconnect structures of said first and second substrate respectively
- 9 are in physical contact.

- 1 19. The apparatus of claim 18, wherein the layer of material substantially comprises a
- 2 polymer foam.
- 1 20. The apparatus of claim 19, wherein the polymer foam comprises one or more of:
- 2 polystyrene, polyester, and polyurethane.
- 1 21. The apparatus of claim 18, wherein the layer of material substantially comprises
- 2 one or more of: diisocyanate monomers, a diisocyanate end-capped compliant oligomer,
- and p-toluenesulfonyl semicarbazide
- 1 22. The apparatus of claim 18, wherein the layer of material substantially comprises
- one of: water, a hydroxyl end-capped oligomer, and a carboxylic acid end-capped
- 3 polymer.
- 1 23. The apparatus of claim 18, wherein the apparatus comprises a stacked chipset.
- 1 24. The apparatus of claim 18, wherein the first and second substrates comprise
- 2 integrated circuits.
- 1 25. The apparatus of claim 18, wherein at least a portion of the interconnect structures
- 2 comprise copper vias.
- 1 26. A method of forming a stacked device filler, comprising:
- 2 forming a layer of material between two or more substrates of a stacked device;
- 3 and

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- 4 causing a reaction in at least a portion of the layer of material, wherein the
- 5 reaction results in at least a portion of the layer of material increasing in size.
- 1 27. The method of claim 26, wherein the reaction comprises polymerization.
- 1 28. The method of claim 26, wherein forming the material layer comprises one or
- 2 more of: immersion, injection, and spraying.
- 1 29. The method of claim 26, wherein the reaction results in the formation of a
- 2 polymer foam.